

FIG. 1 (PRIOR ART)

FIG. 1A

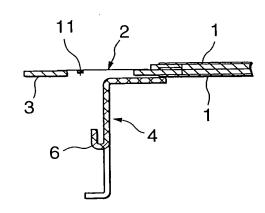


FIG. 1B

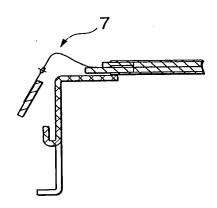


FIG. 1C

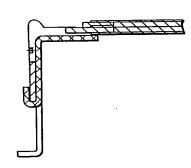


FIG. 2

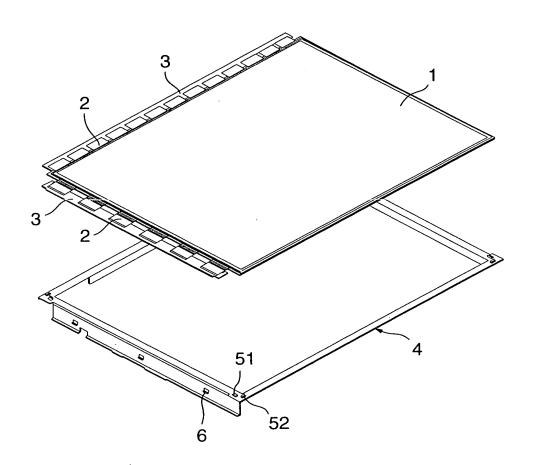


FIG. 3

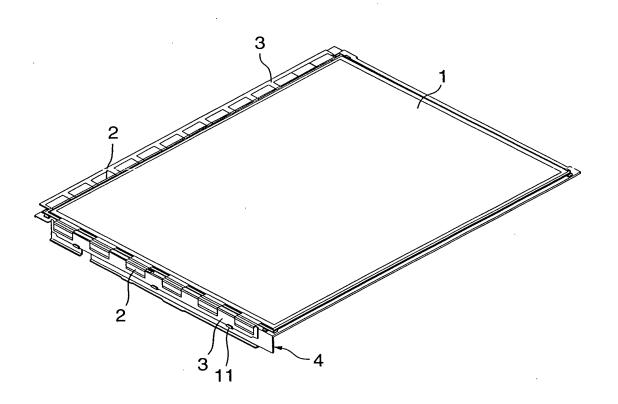
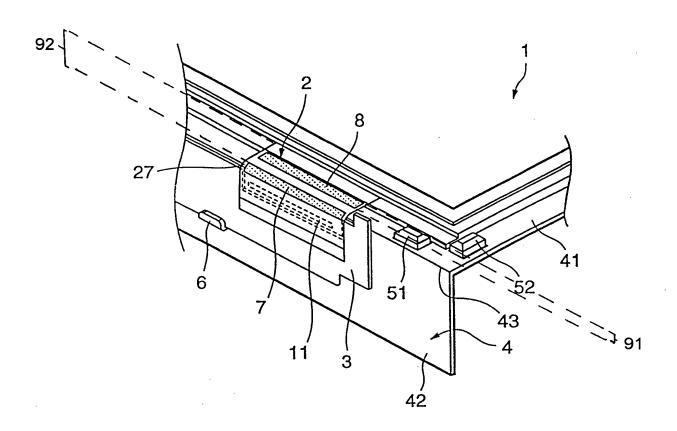
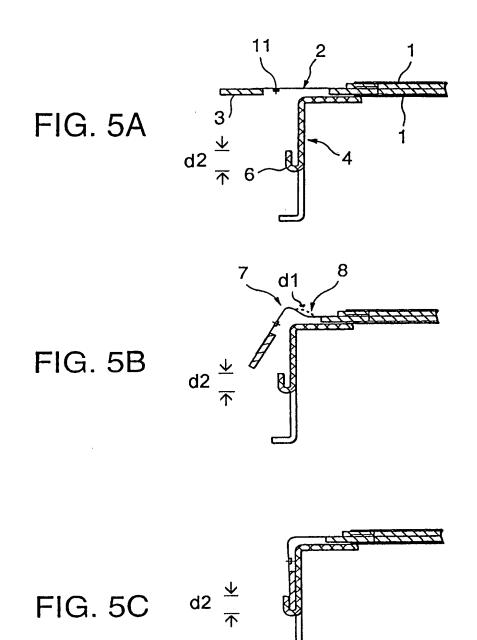


FIG. 4





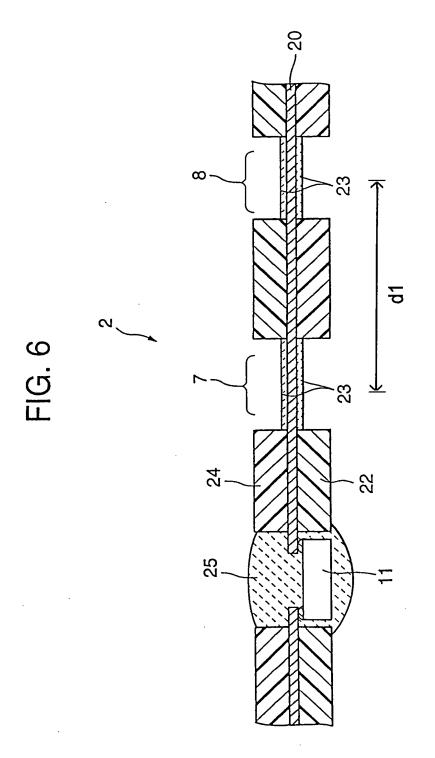


FIG. 7

MANUFACTURING FLOWCHART OF LIQUID CRYSTAL DISPLAY DEVICE

CONTACT ONE END OF TCP HAVING TWO SLITS TO PERIPHERAL PORTION OF LIQUID CRYSTAL PANEL UNDER PRESSURE



MOUNT CONNECTING SUBSTRATE ON THE OTHER END OF TCP BY PRESSURE-CONTACT OR SOLDERING



LOOSELY MOUNT LIQUID CRYSTAL PANEL ON UPPER SURFACE OF CASING



PULL UP CONNECTING SUBSTRATE BY BENDING TWO SLITS OF TCP



ENGAGE CONNECTING SUBSTRATE WITH HOOK PORTIONS ON SIDE SURFACE OF CASING BY RETURNING ONE OF TWO SLITS TO FLAT STATE

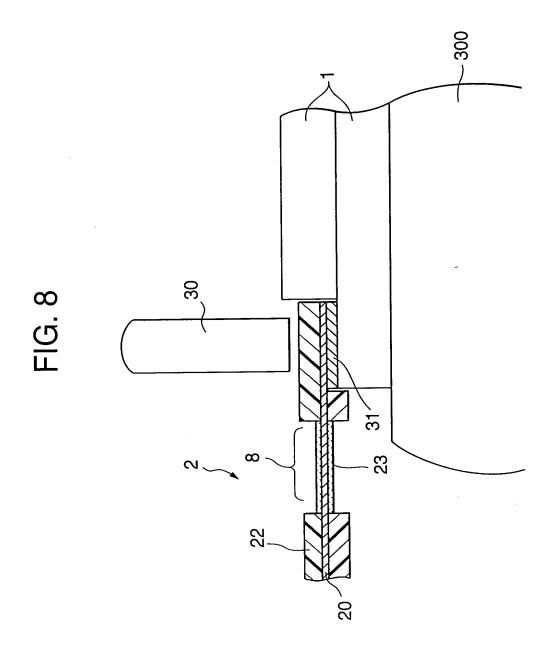
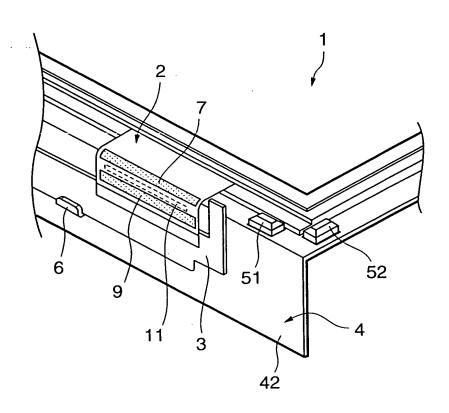


FIG. 9



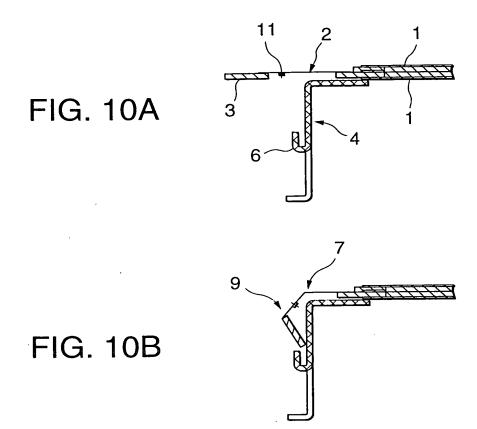


FIG. 10C

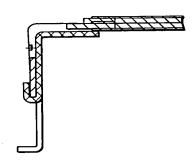
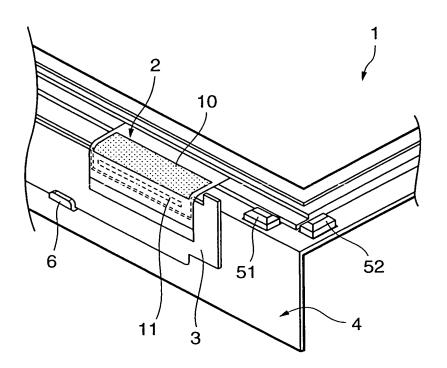
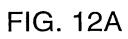


FIG. 11





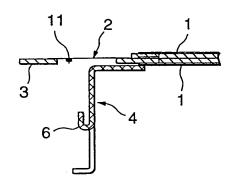


FIG. 12B

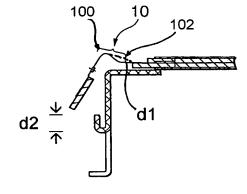


FIG. 12C

